







2.2 搅拌速度和搅拌时间的影响 搅拌速度和时间的改变对微粒的粉体学性质的影响不同。球晶造粒技术的 SA 法又可以分为溶剂置换法、反应法、盐析法和温度下降法。如采用反应法进行球晶制粒时,颗粒的平均粒径随搅拌时间的延长和搅拌速度增大而增大。如氨茶碱进行球晶造粒时,发现球晶颗粒的平均粒径随搅拌时间的延长而增大,直至达到平衡状态;同时还发现调节搅拌速度可以控制球晶的平均粒径,搅拌速度增大,粒径减小<sup>[27]</sup>。使用盐析法制备茶碱钠颗粒过程中,将茶碱的乙二醇溶液加入氯仿和乙醇的混合溶液中发生反应,再加入氯化钠溶液搅拌,此时颗粒粒径随搅拌速度的增加而减小<sup>[28]</sup>。当药物粒子集中增大时,更高的搅拌速度会导致聚集体孔隙率减小、更加紧实,从而抗压能力更强<sup>[29]</sup>。

2.3 搅拌方式和容器形状的影响 在制粒过程中,除溶剂系统对球晶造粒物的形成有较大影响外,搅拌方式和反应容器选择也不容忽视。Smith 和 Puddington<sup>[30]</sup>发现不同的搅拌或振摇方式对球晶颗粒的形成有很大的影响。水平往复的运动可产生致密的、粒度分布较窄的颗粒;滚动式得到的颗粒粒径较小;纵向震动几乎不能产生球形颗粒。Kawashima 等<sup>[2]</sup>采用推进式搅拌器得到的颗粒球形度较好,粒度分布窄而均匀。在造粒过程中,应尽量使用圆柱形或具有半圆形底的容器,可防止颗粒于某些边角沉积,增加架桥剂与微粒间及粒子间的接触,得到较均匀的球形颗粒。

### 3 展望

球晶造粒技术制备的球形微粒具有卓越的第二性质。微粒拥有极佳的流动性,使其更易被填充进冲模,这是因为微粒所拥有的球形形态、光滑的表面。此外,微粒有着优秀的填充性,是因为聚集体更加的密实和拥有优良的强度,这意味着其在压缩力作用下更易发生塑性形变,使其应用于直接压片具有出色的潜能,这也给在现代医药工业上很多流动性和可压性差的活性药物(如:扑热息痛、萘普生、苯甲酸等)应用于直接压片一个有益的借鉴。

相信通过药剂科工作者对辅料的不断深入研究,将更多功能辅料引入到球晶造粒的过程中,一定能够研制出具有各种释放特性的片剂,这为解决像布洛芬这类半衰期短的药物制备具有缓控释效果,尼群地平这种极难溶药物制备具有速释效果,又可直接用于压片的一个成功处方提供机会和可能。

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具体操作如 3.3 有效期检测实验部分。将各组所得数据综合,进行有效期计算。将 pH 对稳定性影响实验得学生分成 5 组,分别进行 pH 为 1、3、5、7、9 条件下的实验,具体操作如 3.4 pH 对稳定性影响实验部分。将各组所得数据综合,绘制 pH 速率图。

#### 4 讨论

本次实验方法简便安全可行,实验时间适中,数据准确,完全可以替代维生素 C 和青霉素 G 钾盐,进行学生实验的设计。

本次实验设计在原有实验基础上,加入了 pH 对药物有效期的影响实验,更加全面的与基础知识相结合。同时运用先进的检测方法,使学生熟悉现代仪器的操作,为今后科学研究打下良好的基础。

由于实验可操作性好,可以帮助学生巩固书本上的基础知识,提高实验操作技能、动手能力,逐步形成综合、归纳、分析和解决问题的能力,以培养学生的学科探究精神和良好的专业素质。因此,本实

验可用于药剂学药物有效期预测及稳定性影响因素的学生教学实验。

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